

WHO BY THE USE HEREOF ACKNOWLEDGE THE VMC GROUP'S OWNERSHIP AND AGREE TO MAINTAIN THIS INFORMATION AND DESIGN IN STRICT CONFIDENCE.

## 120R-101781 REV.: 6 REV. DESCRIPTION DATE BY READ INSTRUCTIONS IN THEIR ENTIRETY BEFORE BEGINNING. 1. LOCATE ISOLATORS UNDER EQUIPMENT AFTER DETERMINING POSITIONS DESIGNATED IN THE VMC GROUP SUBMITTAL, SHEET 1. 2. ALL LIMIT BOLTS ARE FACTORY SET AND BONDED IN PLACE. THE SHIPPING NUT ON THE LIMIT BOLT MUST BE LOWERED UNTIL IT TOUCHES THE BOLT HEAD. THE NUT WAS SHIPPED IN THE RAISED POSITION. DO NOT ATTEMPT TO READJUST THE LIMIT BOLTS. FACTORY SETTING ASSURES UNIFORM BOLT LOADING IF UPLIFT EQUIPMENT MOUNTING OCCURS, AS IN THE CASE OF A COOLING TOWER BEING DRAINED. 3. THE VMC GROUP RECOMMENDS BOLTING ALL ISOLATORS TO A BRACKET OR FOOT FLAT SURFACE. WHEN A WEIGHT CHANGE OCCURS IN EXCESS OF **CADJUSTING NUT AND WASHER** POSITIONING PIN 20% OF EQUIPMENT OPERATING WEIGHT, THE ISOLATOR BASE REMOVABLE ADJUSTING BOLT (2 TYP) PLATE MUST BE BOLTED. STYLE "A" TOP PLATE MUST BE USED (2 TYP) WITH A WIDE FLANGE BEAM BOLTED TO TOP PLATE AS SHOWN ON SUBMITTAL DRAWING. 4. WHEN THE APPLICATION IS OUTDOORS AND THE EQUIPMENT WILL BE SUBJECT TO HIGH WINDS. THE OWNER'S REPRESENTATIVE STEEL SHIM MUST EVALUATE ANCHOR TYPE AND SIZE TO EFFECTIVELY RESIST WIND FORCES. TYPE M2P ISOLATORS ARE NOT SUITABLE FOR 3/8 GAP SHIPPING BOLT SEISMIC APPLICATIONS. USE VMC GROUP TYPE MS ISOLATORS TO – LIMIT-STOP BOLT ISOLATE EQUIPMENT THAT WILL BE SUBJECT TO SEISMIC FORCES. 5. ISOLATORS ARE SHIPPED TO THE JOB SITE WITH SHIMS BETWEEN THE TOP PLATE AND HOUSING. THESE SHIMS MUST BE IN PLACE WHEN ISOLATOR IS POSITIONED UNDER EQUIPMENT. 6. THE ADJUSTMENT PROCESS CAN ONLY BEGIN AFTER FULL OPERATING WEIGHT IS REACHED. THE ADJUSTMENTS CAN BE MADE BY STARTING AT ANY ISOLATOR AND TURNING THE ADJUSTING NUT CLOCKWISE TWO TURNS. PROCEED AROUND THE EQUIPMENT TO EACH ISOLATOR ADJUSTING EACH TWO TURNS TO COMPRESS THE SPRINGS UNIFORMLY. CONTINUE THIS ADJUSTING PROCESS UNTIL ONE ISOLATOR JUST RISES OFF THE SHIMS. STOP ADJUSTMENT ON THAT AND OTHER ISOLATORS AS THEY RISE OFF SHIMS APPROXIMATELY 1/32". WHEN ALL ISOLATORS HAVE RISEN 3/4 DIA HOLE ABOVE THE SHIMS. THE ADJUSTMENT PROCESS IS COMPLETE. (4 TYP) REMOVE ALL SHIMS. 7. FURTHER ATTENTION TO THE INSTALLATION IS NOT NORMALLY REQUIRED. THE VMC GROUP SUGGESTS A SEMIANNUAL INSPECTION OF THE COMPONENTS FOR POSSIBLE CORROSION PROBLEMS. IF PROBLEMS ARE OBSERVED, CONSULT THE VMC GROUP OR CORROSION CONTROL EXPERTS TO RECTIFY THE PROBLEM. 8. IF THE SPRING PACKAGE MUST BE REMOVED, CONTACT A FACTORY REPRESENTATIVE FOR SPRING REMOVAL INSTRUCTIONS. OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE **CERTIFIED FOR:** MODEL M2P-3D 1600-4070 LBS. NONE SPRING ISOLATORS WITH JOB NAME: SHEET: INTERNAL ADJUSTMENT AND CUSTOMER : POSITIONING PIN THE VMC GROUP DRAWING NO .: REVISION CUSTOMER P.O.: The Power of Together **3 INCH DEFLECTION**

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